

Date : 27th May, 2000

To Whom It May Concern

This is to certify that we are using Rutile Based Flux supplied by M/s Welmet Technologies, Nagpur. We have used more that 100 tons of flux for past 18 months.

This flux is working satisfactorily within the following parameters for welding Wheels for Commercial Vehicles.

Flux	Welmet Flux 81 L
Wire	AWS EL 8 / DIN S1
Diameter	2.0 mm Twin Wire
Speed	1,000 to 1,600 mm/min
Voltage	28 To 34 Volts
Current	650 to 900 Amps



(M P Kothavale)
Senior Manager - Planning