

FLUXES FOR HARD SURFACING WITH EL8 WIRE

S/No.	Product Name	Specifications	Basicity Index	Product characteristics and application areas
1	Welmet flux 250	Hardfacing Fluxes : Fluxes for Hard Surfacing/Overlaying with EL8 wire		Ideal for building up of worn out earth moving equipment idlers, sprockets, rail and crane wheels, etc.
2	Welmet Flux 350			Suitable for resisting metal to metal wear like in rollers, track chain idlers, excavator parts requiring machining after welding.
3	Welmet Flux 450			Suitable for resisting metal to metal wear. Difficult to machine after welding.
4	Welmet Flux 550			Surfacing components undergoing low or high pressure abrasive wear like dredger buckets, drag line buckets, pulverizer rolls, etc.