

GMAW WIRES

S/No.	Product Name	Specifications	Basicity Index	Product characteristics and application areas
1	Welmet Wire 70S2	ASME Section II Part C SFA 5.18-ER 70 S2		Primarily used for single pass welding of killed and semi killed steels. Can be used on rusty surface with some loss of weld quality and bead appearance.
2	Welmet Wire 70S6	ASME Section II Part C SFA 5.18-ER 70 S6		Useful for both single as well as multi pass welding. Ideal for sheet metal applications. The weld beads are smooth. It can be used at higher currents with CO2 shielding.